

PRESSURE SENSINGTechnical field

The present invention relates to management of fluids used in a medical procedure and more specifically to pressure sensing in a biological fluid.

5 Background

There are a number of procedures in which biological fluids such as blood, blood components as well as mix-  
tures of blood or blood components with other fluids as  
well as any other liquid comprising biological cells, are  
10 managed. Examples of such procedures include treatments  
where blood is taken out in an extracorporeal blood  
circuit. Such treatments involve, for example, hemodia-  
lysis, hemofiltration, hemodiafiltration, plasmapheresis,  
blood component separation, blood oxygenation, etc.

15 Normally, blood is removed from a blood vessel at a blood  
access and returned to the same blood vessel. During  
these procedures it is often desirable and also important  
to monitor the pressure in the biological fluid system.

US Patent application 20020007137 describes a prior  
20 art dialysis pressure sensing system wherein the pressure  
in an extracorporeal blood circuit is measured with an  
ordinary pressure transducer.

Typically, when performing pressure sensing using  
arrangements according to prior art, the extracorporeal  
25 blood circuit is connected to a patient and a dialysis  
machine. The pressure sensor is located within the dia-  
lysis machine and operably and structurally connected to  
the extracorporeal blood circuit.

Even though the extracorporeal blood circuit typi-  
30 cally is in the form of a disposable arrangement there is  
a risk of cross contamination between patients. Between  
the pressure sensor in the dialysis machine and the blood  
in the disposable extracorporeal circuit is arranged an

air column in a connector line/column. The air column exerts a backpressure on the blood, thereby preventing blood from getting in contact with the pressure sensor/-machine. The dialysis machine normally comprises pumps of roller type creating a pulsating flow of blood in such a way that blood is penetrating into the connector line to some extent. In case the blood flow is blocked there is a potential risk that the backpressure exerted on the blood by the air column in the connector line is overcome and that blood reach a protective filter, protecting the pressure sensor. In such a case, cross contamination could occur if this situation reoccurs with another patient connected to the machine and the machine has not been cleaned properly. Also there is a potential risk that bacteria could grow in blood residuals at the protective filter.

Another problem is that of leakage, which may occur due to operator mistakes during set-up of the system. Needless to say, leakage could be of danger to an operator of the system in case contaminated blood is present in the system. Leakage may also lead to erroneous or less accurate pressure measurements.

International patent application with publication number WO 02/22187 discloses a blood pump having a disposable blood passage cartridge with integrated pressure sensors. Signal wires convey information from pressure transducers to a controller.

Hence, electrical contact problems may occur due to presence of spillage (or contamination) of fluids such as blood as well as contamination of particles such as salt crystals and burrs. Moreover electric connector means imply that there exist edges, indentations, protrusions etc. in the vicinity of means for transporting fluids, which typically enhances the risk of spillage (or contamination) of fluids as well as particles collecting in the area of the connector means. Needless to say, electrical connectors open to touch by operator, may also

constitute an added risk of an operator being subject to electric shock.

Moreover, electric wiring and connectors that are needed for transmission of pressure information from  
5 pressure sensors according to prior art are unnecessarily complicated and adds to the risk of mistakes during use.

Thus, there is a general problem of how to provide a disposable fluid arrangement which is electrically safe, avoids risks relating to accumulation of spillage (or  
10 contamination) of fluids as well as particles, is easy to set-up, avoid leakage and which reduces the risk of cross contamination between patients and/or operators of the system.

#### Summary of the invention

15 An object of the present invention is to provide a system capable of overcoming problems related to prior art systems.

The object of the present invention is achieved in different aspects by way of a device, a use of a device,  
20 a system, a use of a system and a method according to the appended claims.

An inventive device for transporting biological fluid in at least a part of an extracorporeal circuit, where at least part of the extracorporeal circuit is  
25 disposable and comprises at least one pressure sensor configured to be in fluid communication with the biological fluid during use, is characterized in that the at least one pressure sensor is configured for sensing a difference between a pressure of the biological fluid and  
30 a reference pressure and comprises an electric circuit that is configured to be energized by an applied alternating first electromagnetic field and configured to communicate information indicative of a pressure from the pressure sensor via a second alternating electromagnetic  
35 field.

In an embodiment, the first and second alternating electromagnetic fields are one and the same electromag-

netic field and also in an embodiment, the first and second alternating electromagnetic fields are in the radio frequency range.

5 In an embodiment, the sensor comprises a compressible container, the compression or expansion of which is indicative of the pressure. Preferably, the container is open, i.e. configured with an opening or passage etc., to introduce atmospheric pressure into the container.

10 According to an embodiment of the present invention the pressure sensor may include components in the form of a capacitance and/or an inductance, of which components at least one is a variable component which varies with the relative compression and/or expansion of the container, said capacitance and/or inductance being part of a  
15 resonance circuit.

By having such a sensor it is possible to measure, in a wireless manner, the magnitude of the variable component by measuring the resonance frequency. This is advantageous in that it avoids the drawbacks related to  
20 prior art devices as discussed above. Thus, either the variable capacitance or the variable inductance is measured. From earlier measurements, i.e. calibration measurements, of the variable components dependence of the pressure the pressure may be determined.

25 Although it is preferred that the container is open, it is feasible that in some embodiments the compressible container may include a gas such as air at any known pressure, i.e. a reference pressure in a closed container. Thereby the container may have a known fixed pressure therein, so as to have a reference.  
30

The sensor may be tailored to have any predetermined resonance frequency in an unaffected state. This may be used in an identification procedure by way of radio frequency measurements, in order to provide for identifying  
35 between different disposables used in different applications, such as dialyser, cassette, bloodline, ultrafilter, tube, connector, container, chamber, fluid

bag, blood bag, collection bags, pump segment part of lineset, oxygenator etc.

A system for managing biological fluids according to the invention comprises a device with at least one pressure sensor as discussed above, at least one transmitter configured to transmit an alternating electromagnetic field to the at least one sensor in the device, at least one receiver configured to receive radio frequency information from the device, wherein the received information is indicative of at least one pressure sensed by the device, and a control unit configured to control the transmitter and the receiver. In an embodiment, the at least one sensor is located in close proximity, e.g. 5 to 40 mm, to the at least one transmitter and the at least one receiver.

An advantage of the invention is that, by disposing with the need for structurally connecting a pressure sensor to an extracorporeal blood circuit, thereby minimizing the air-blood interface, risks of cross contamination between patients and/or operators are avoided.

Another advantage is that it is easy to set-up and thereby avoiding risks of leakage, which may be dangerous to an operator of the system.

Yet another advantage of the present invention is that it provides an integrated pressure sensor which is sufficiently inexpensive to allow each device to be disposed of after each use.

The above aspects may be separate or combined in the same embodiment. Embodiments of the present invention will now be described with reference to the accompanying drawings.

#### Brief description of the drawings

Figure 1 shows schematically an extracorporeal blood circuit connected to a patient.

Figure 2 shows schematically an extracorporeal blood circuit comprising a device according to an embodiment of the present invention.

Figure 3 shows schematically a part of an extra-corporeal blood circuit comprising a device with a sensor according to an embodiment of the present invention.

Figure 4 shows part of figure 3 in larger scale.

5        Figures 5a-5e show schematically a device comprising a pressure sensor.

Figures 6a and 6b show a tube mounted pressure sensor according to an embodiment of the present invention.

10        Figure 6c shows a tube mounted pressure sensor according to an embodiment of the present invention.

Figures 7a and 7b show a system according to the present invention.

Figures 8a-8c show a respective system according to the present invention.

15        Description of embodiments

The invention will be described initially by way of illustration of an extracorporeal blood circuit during the process of dialysis followed by a description of pressure sensors and concluding with a description of a system comprising a blood circuit, pressure sensors, a transmitter and a receiver.

20        Figure 1 discloses a forearm 1 of a human patient. The forearm comprises an artery 2, in this case the radial artery, and a vein 3, in this case the cephalic vein. Openings are surgically created in the artery 2 and the vein 3 and the openings are connected to form a fistula 4, in which the arterial blood flow is cross-circuited to the vein. Due to the fistula, the blood flow through the artery and vein is increased and the vein forms a thickened area downstream of the connecting openings. When the fistula has matured after a few months the vein is thicker and may be punctured repeatedly. Normally, the thickened vein area is called a fistula. As the skilled person will realize, an artificial vein may also be used.

35        An arterial needle 5 is placed in the fistula, in the enlarged vein close to the connected openings and a

venous needle 6 is placed downstream of the arterial needle, normally at least five centimeters downstream thereof.

5 The needles are connected to a tube system 7 shown in figure 2, forming an extracorporeal circuit comprising a blood pump 8, such as may be found in a dialysis circuit. The blood pump transfers blood from the blood vessel, through the arterial needle, the extracorporeal circuit, the venous needle and back into the blood  
10 vessel.

The extracorporeal blood circuit 7 shown in figure 2 further comprises an arterial clamp 9 and a venous clamp 10 for isolating the patient should an error occur.

Downstream of pump 8 is a dialyzer 11 comprising a  
15 blood compartment 12 and a dialysis fluid compartment 13 separated by a semi permeable membrane 14. Further downstream of the dialyzer is a drip chamber 15, separating air from the blood therein.

Blood passes from the arterial needle past the arterial clamp 9 to the blood pump 8. The blood pump drives  
20 the blood through the dialyzer 11 and further via the drip chamber 15 and past the venous clamp 10 back to the patient via the venous needle. The drip chamber may comprise air or air bubbles.

25 The dialysis compartment 13 of the dialyzer 11 is provided with dialysis fluid via a first pump 16, which obtains dialysis fluid from a source of pure water, normally RO-water, and one or several concentrates of ions, metering pumps 17 and 18 being shown for metering  
30 such concentrates.

An exchange of substances between the blood and the dialysis fluid takes place in the dialyzer through the semi permeable membrane. Notably, urea is passed from the blood, through the semi permeable membrane and to the  
35 dialysis fluid present at the other side of the membrane. The exchange may take place by diffusion under the influence of a concentration gradient, so called hemo-

dialysis, and/or by convection due to a flow of liquid from the blood to the dialysis fluid, so called ultra-filtration, which is an important feature of hemodia-filtration or hemofiltration.

5        Figure 3 shows schematically a section of a part of a blood circuit 30 with a pressure sensor 323 according to the present invention. The sensor 323 may be attached inside a tubing line such as line 70 in figure 2 after the pump 8 leading to the dialyser, as indicated by  
10        reference numeral 23'' in figure 2. Alternatively the sensor 323 may be arranged in a tubing line 70 before the pump 8, as indicated by reference numeral 23' in figure 2. As further alternatives the sensor 23 may be arranged after the dialyzer at reference numeral 23''' or in a  
15        drip chamber such as drip chamber 15 in figure 2.

      The pressure sensor 323 comprises a container 25 with a compressible wall 24. A hole 35 in the wall 32 of the blood circuit ensures that the pressure within the container 25 is equal to atmospheric pressure. A reso-  
20        nance circuit is enclosed by the compressible container and comprises a variable capacitor 26 and an inductor 27. Such a sensor is shown in even larger scale in figure 4. The variable capacitor may have in one embodiment a number of interdigital conductors 28 in the form of  
25        fingers arranged on two opposing metal electrodes. A first of the electrodes 29 may be arranged on the compressible wall 24 while a second of the electrodes 31 may be fixed in relation to the wall 32 of the blood circuit, e.g. may be affixed to an interior wall of a  
30        tubing line 70 or a drip chamber 15. As the pressure in the extracorporeal circuit varies, the compressible wall of the container will move and accordingly the first electrode 29 and the second electrode 31 will move in relation to each other and thus the capacitance will  
35        vary. The resonance frequency of the resonance circuit constituted by the capacitor and the inductor will then vary in accordance with the capacitance of the capacitor.



Outside the blood circuit an exciter antenna 33 in figure 3 is arranged connected to a tunable oscillator 34 which may be controlled by a control unit 39. The oscillator may drive the antenna to influence the electro-  
5 magnetic field at one or more different frequencies. In one embodiment the control unit 39 may use the grid-dip oscillator technique according to which technique the oscillator frequency is swept over the resonance frequency of the sensor, or other techniques for analyzing  
10 resonance frequencies of LC circuits. The oscillator is inductively coupled to the sensor and at the resonance frequency the sensor will be energized and thereby drain energy from the external circuit. A current-dip in the oscillator circuit may then be detected. The resonance  
15 frequency of the oscillator circuit may then be detected and may be transformed into a pressure by an established, e.g. calibrated, relationship between the frequency of the dip frequency and the fluid pressure, i.e. the difference between blood pressure and atmospheric pressure.

20 A device comprising a pressure sensor 500 will now be schematically described with reference to figures 5 a-d. Figure 5a shows the sensor 500 in perspective view and figures 5b-d shows the sensor 500 in cross section and forming part of a wall 530 of an extracorporeal blood  
25 circuit having an inside surface 531, being in contact with the blood, and an outside surface 532, being in contact with the outside atmosphere.

The sensor 500 comprises a substrate 501 on which a lid 502 is arranged. A cavity 503 is formed between the  
30 substrate 501 and the lid 502, whereby the substrate 501 and the lid 502 form walls of the cavity 503, defining a container. The substrate 501 and the lid 502 are made of an electrically isolating material and the cavity 503 has been formed by way of, e.g., micro machining, as is known  
35 in the art. The cavity 503 is in pressure communication with the surroundings by means of a hole 535 in the substrate 501 in the sense that exchange of gas, i.e.

air, is possible between the cavity 503 and the outside of the cavity 503. The container is also compressible, where the term compressible is used in the meaning that the volume of the container may increase as well as  
5 decrease depending on the pressure in the extracorporeal circuit.

A first electrode 504 and a second electrode 505 are arranged on two opposing walls of the cavity 503 forming a capacitive arrangement. These electrodes 504,505 form,  
10 together with an inductor 506, a resonance circuit similar to the one described above in connection with figures 3 and 4.

Figure 5c illustrates a situation where the sensor 500 is located in an environment in which the pressure in  
15 the extracorporeal circuit is higher than the pressure inside the cavity 503, i.e. higher than atmospheric pressure. This leads to a net pressure force 510 acting on the lid 502 resulting in a decrease of the volume of the cavity 503. Consequently, the two electrodes 504,505  
20 are brought closer to each other, changing the capacitance of the electrode arrangement and thereby changing the resonance frequency of the resonance circuit.

Figure 5d illustrates a situation where the sensor 500 is located in an environment in which the pressure in  
25 the extracorporeal circuit is lower than the pressure inside the cavity 503, i.e. lower than atmospheric pressure. This leads to a net pressure force 520 acting on the lid 502 resulting in an increase of the volume of the cavity 503. Consequently, the two electrodes 504,505 are  
30 brought further away from each other, changing the capacitance of the electrode arrangement and thereby changing the resonance frequency of the resonance circuit.

Figure 5e illustrates schematically an alternative embodiment of a device comprising a sensor configuration.  
35 A sensor 551 is mounted, e.g. glued or welded, on the inside wall 550 of a container for a biological fluid, for example a blood container with, e.g., rigid walls.

Similar to the embodiment described above, electrodes 554 and 565 and an inductor 566 are located on a sensor lid 554 and a substrate 561, respectively. A cavity 553 is formed by the lid 552 and the substrate 561. As in the  
5 previous embodiment, the cavity 553 is in pressure communication with the outside of the container for biological fluid by means of a hole 555. A pressure differences between the cavity and the inside of the container for biological fluid results in flexing of the  
10 lid 552 and consequent relative displacement of the electrodes 554 and 565.

An alternative embodiment of a device according to the invention is illustrated in a perspective view in figure 6a and in a cross sectional view in figure 6b. A  
15 pressure sensor 601, similar to the sensors described above in connection with figures 5a-e, comprises a cavity 603 and a hole 635 for allowing the cavity 603 to obtain atmospheric pressure. A part of an electrode pattern 605 is formed on the sensor 601. The sensor 601 is attached  
20 to a tube 602, of which only a short section is shown, by way of a housing 610. The difference between a pressure of a fluid within the tube 602 and the atmospheric pressure is sensed via a membrane 612 as described above in connection with figures 5a-e.

25 The device, i.e. housing and sensor described above in figures 6a and 6b, is manufactured, for example, by way of techniques that employ insert molding.

Yet an alternative embodiment of a device according to the invention is illustrated in a cross sectional view  
30 in figure 6c. A pressure sensor 681, similar to the sensors described above in connection with figures 5a-e, comprises a cavity 683 and a hole 685 for allowing the cavity 683 to obtain atmospheric pressure. A part of an electrode pattern is formed on the sensor 681. The sensor  
35 681 is attached to a tube 682, of which only a short section is shown, at a location where the tube 682 is provided with a hole 690 as described, e.g., in the

international patent application published with number WO 00/72747. The difference between a pressure of a fluid within the tube 682 and the atmospheric pressure is sensed as described above in connection with figures 5a-5e.

5       Turning now to figures 7a and 7b, a system 701 according to one embodiment of the present invention will be briefly described. The system 701 comprises a device 703, such as a cassette, which forms part of an extra-corporeal blood circuit 711, 712. Two pressure sensors  
10   702, such as the sensors described above, are arranged in a side wall of the device 703, the arrangement being such that the sensor is mounted flush with both an inside surface and an outside surface of the wall of the device 703. It is to be noted, however, that it is not necessary  
15   that the sensor is mounted flush with the surfaces.

      In operation, the device 703 is arranged at a dialysis apparatus 704, only a part of which is shown in figures 7a and 7b, secured by means of mechanical coupling devices 708, 709. Within the dialysis apparatus 704  
20   is an electromagnetic wave transmitter and a receiver located, schematically illustrated by a coil structure 705. The transmitter and receiver is controlled by a control unit (not shown) within the apparatus 704.

      Figures 8a-c illustrate schematically, by way of a  
25   respective block diagram, systems according to the present invention. The systems may for example form part, as described above, of a dialysis machine of which only a respective side wall 806, 826 and 846 is illustrated. Moreover, the systems are controlled by means of a  
30   respective controller 801, 821 and 841.

      In figure 8a, a first tunable oscillator 808 connected to a first transmitting and receiving antenna 810 communicates by way of a first alternating electromagnetic field with a first sensor 802. A second tunable  
35   oscillator 812 connected to a second transmitting and receiving antenna 814 communicates by way of a second alternating electromagnetic field with a second sensor

804. The tunable oscillators 808, 812 thereby provide a respective signal to the controller 801 indicative of the conditions sensed by the sensors 802 and 804, respectively.

5        In figure 8b, a transmitter 828 connected to a transmitting antenna 830 generates, i.e. transmits, an alternating electromagnetic field which interacts with a sensor 822. A receiver 832 receives, via a receiving antenna 834, the alternating electromagnetic field, as  
10   modified by interaction with the sensor 822, and thereby provides a signal to the controller 821 indicative of the conditions sensed by the sensor 822.

      In figure 8c, a transmitter 848 connected to an antenna 850 generates, i.e. transmits, an alternating  
15   electromagnetic field which interacts with a sensor 842. A receiver 852 receives, via the same antenna 850, the alternating electromagnetic field, as modified by interaction with the sensor 842, and thereby provides a signal to the controller 841 indicative of the conditions sensed  
20   by the sensor 842.

      After manufacture of a device comprising a pressure sensor as described above, there might be a wish to test the sensor so that one may be certain that it functions properly. One way of doing this is to apply a pressure to  
25   the sensor and measure the resonance frequency of the sensor. The sensor is made to have a certain resonance frequency without any applied pressure. If the pressure sensor has a different resonance frequency when a pressure is applied to the sensor this may be taken as an  
30   indication that the pressure sensor is functioning. However, it may be that the pressure sensor has a different resonance frequency without any applied pressure and still is non-functioning. Thus, in order to be more certain at least two different testing pressures may be applied to the sensor while the resonance frequency is  
35   measured.

The testing pressure may be applied in a number of different ways, for example as a static pressure in a pressure chamber.

By trimming during manufacturing of the pressure  
5 sensor it may be given different resonance frequencies which can thus be used to distinguish between different disposable sets. Thus, different tubing sets for use on the same machine may be identified as different tubing sets by discernment of the different resonance frequen-  
10 cies. Moreover, different medical procedures may also make use hereof.

As mentioned above the calibration at manufacturing and/or at the beginning of use at startup of a dialysis session can also provide for ensuring that the pressure  
15 sensor is working. This can be a function test like process to see if a proper response to the application of varying pressures by the blood pump or other mechanical alteration. The mechanical alteration may be the appli-  
20 ance of a mechanical force to test the electronic response frequency. The force for altering the sensor mechanically may be applied, e.g., by applying an ultra-  
sound wave on the sensor.

The described embodiments are intended as examples only and may be modified by the man skilled in the art in  
25 a number of different ways without departing from the scope and the spirit of the invention which is defined by the appending claims.

For example the resonant sensor described above may be modified in that the inductance is made variable while  
30 the capacitance is fixed.

Another example is that the device for transporting biological fluid may be used in other extracorporeal management and/or treatments of biological fluids than specified above. Such other extracorporeal management  
35 and/or treatments may include: separation of blood into blood components; treatment to reduce pathogens such as viruses in biological fluids; absorption of specific

15

cells or substances in blood; cell sorting and treatment of selected cells.